

Creative Materials, Inc.
12 Willow Road
Ayer, MA 01432T 978.391.4700
F 978.391.4705**102-32****FLEXIBLE HIGH TEMPERATURE ELECTRICALLY CONDUCTIVE ADHESIVE**

DESCRIPTION: 102-32 is a flexible, reworkable, electrically conductive, silicone pressure sensitive adhesive. The overall balance of peel strength, cohesion, lap shear strength and high temperature holding power provides a versatility that makes this product useful in a wide range of fastening and bonding applications. This product is very resistant to flexing and creasing. Some applications for 102-32 include, but are not limited to, emi/rfi shielding of polyimide flexible circuits, polymer thick film circuitry, and electrical attachments for stress sensitive devices. 102-32 is one of the few conductive adhesives that can bond to silicone substrates and surfaces. In addition, it can be bonded to some types of Teflon® surfaces.

TYPICAL CURED PROPERTIES:

Consistency	Smooth Paste
Filler	Silver
Percent Silver (cured)	78
Crease Resistance	Excellent
Volume Resistance (Ω -cm)	0.0001
Solderable	No
Hydrolytic Stability	Excellent
Useful Temperature Range ($^{\circ}$ C)	-70 to +260
Thermal Stability ($^{\circ}$ C)	Good to 325
Thermal Conductivity (W/m-K)	12.07

SUGGESTED HANDLING & CURING: 102-32 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of toluene. Prior to using, be certain to resuspend silver. Apply thin film of adhesive to both surfaces to be bonded. Heat for 5 to 10 minutes at 100 $^{\circ}$ C and assemble while still warm. Apply slight pressure to assure good mating of surfaces and formation of fillet. Best properties, for most applications, result when cured for 5 to 10 minutes at 160 $^{\circ}$ C. Add 1 – 2% B-507 catalyst when maximum strength and chemical resistance is needed. Good properties are obtained on a variety of substrates by curing at temperatures ranging from 50 $^{\circ}$ C to 180 $^{\circ}$ C. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf life (BULK): 6 months at 25 $^{\circ}$ C; or 9 months at 5 $^{\circ}$ C; or 12 months at -10 $^{\circ}$ C.
Shelf life (SYRINGES): 6 months at -40 $^{\circ}$ C

NOTE: Use catalyzed product within 24 - 36 hours.

* **102-32 packaged in syringes must be kept frozen at -40 $^{\circ}$ C or below to optimize the product's shelf life.**

SAFETY & HANDLING: Contains flammable solvents. Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to suitability in a particular application or possible infringements on patents.

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Guidelines for Handling of Syringes

STORAGE:

- Upon receipt of shipment, syringes should be unpacked immediately and stored in freezer at -10°C, -20°C, -40°C, or -80°C per recommendations on TDS. If TDS does not have a recommendation, please contact info@creativematerials.com for specific recommendations.
- Do not handle syringes from the body of the packaging. Handle from the ends of the packaging.
- Store syringes vertically (upright) with tip side down. Do not store syringes horizontally (sideways). Syringes should be stored in this manner until needed for production. Shelf life of syringes will be indicated on the products technical data sheet.
- Syringes are labeled with product number, lot number, and manufacturing date. It is important that the syringes are used according to earliest manufacturing date, "FIFO" (first in, first out).

PREPARING SYRINGES FOR USE:

- To thaw syringes, remove them from the freezer taking care not to handle the body of the syringe (handle from the top and/or the tip) and allow them to acclimate to ambient temperature with the tip down.
- Do not use hands to warm syringe.
- The thawing time for each syringe will vary based on mass and composition but a minimum of 45 minutes for 3cc, 5cc, and 10cc and a minimum of 90 minutes for 30cc syringes should be observed.
- Using a heat source to thaw syringes is not advised.
- Proximity to a heat source during thawing should be greater than 3 feet.
- Although most materials can be refrozen minimizing freeze-thaw cycles is recommended.
- Once material is fully thawed remove protective wrapping.

SYRINGE INFORMATION:

- Creative Materials syringes have luer-lock fittings and are compatible with most types of dispensing equipment.
- Creative Materials syringes are provided packaged with smooth flow piston technology design for use on automated or manual dispense equipment but are not hand plunger equipped.
- Creative Materials routinely provides syringes in volumes of 3cc, 5cc, 10cc, and 30cc. Other sizes may be available upon request.
- Other information regarding syringes can be obtained by sending an email to info@creativematerials.com.

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