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## 106-41

### FLEXIBLE HOT MELT ADHESIVE

**DESCRIPTION:** 106-41 is a flexible, thermoplastic, hot melt adhesive. This product features excellent adhesion to Kapton, Mylar, glass, and metals, as well as a variety of other substrates. This product is very resistant to flexing and creasing and can be rebonded many times by simply applying heat and slight pressure. 106-41 is useful for applications requiring flexibility at very low temperatures.

#### TYPICAL CURED PROPERTIES:

Consistency	Liquid
Crease Resistance	Excellent
Volume Resistance (ohm-cm)	Not Available
Sheet Resistivity (ohm/sq./mil)	Not Available
Solderable	No
Hydrolytic Stability	Excellent
Useful Temperature Range (°C)	-55 to 200
Thermal Stability (°C)	Good to 325

**SUGGESTED HANDLING & CURING:** 106-41 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of MEK. Best properties, for most applications, result when allowed to dry at room temperature followed by curing for 10 seconds at 125°C. Good properties are obtained on a variety of substrates by curing at temperatures ranging from 50°C to 175°C. When used as a sealant, apply adhesive to surfaces to be bonded and dry for several minutes at room temperature, then place substrates together while heating and applying slight pressure. End user is advised to experimentally determine temperature and time best suited for individual applications.

**STORAGE:** Shelf life: 6 months at 25°C; or 9 months at 5°C; or 12 months at -10°C.

**SAFETY & HANDLING:** Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.