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118-08A/B119-44

SOLVENT-RESISTANT DIELECTRIC INK

DESCRIPTION: 118-08 is a translucent blue, two component, solvent-resistant, electrically insulating ink, coating and adhesive suitable for screen printing. This product features excellent adhesion to Kapton, Mylar, glass, polycarbonate and a variety of other substrates. Unlike conventional dielectric materials, this product is very resistant to methyl ethyl ketone. It is also very resistant to scratching and creasing. Some applications for 118-08 include, but are not limited to, dielectric insulation of thick film circuitry, improving moisture resistance, arc track resistance, and weathering resistance of electrical/electronic devices.

TYPICAL CURED PROPERTIES:

Viscosity (cps)	20,000
Volume Resistivity (ohm-cm)	1x10 ¹⁶
Dielectric Constant (50 Hz)	4.0
Hydrolytic Stability	Excellent
Useful Temperature Range (°C)	-55 to +200
Thermal Stability (°C)	Good to +280

MIXING INSTRUCTIONS: Premix 118-08 Part A, in original container prior to adding curing agent. Add Part B and mix until uniform. At this point the material may be thinned by adding small amounts of CMI 113-12 thinner.

CURING INSTRUCTIONS:

	<u>Part A</u>	<u>Part B119-44</u>
Mix ratio by weight	100	2.0
Cure schedule	80°C	4 hr.
	100°C	1 hr.
	125°C	30 min.
	150°C	15 min.
	175°C	10 min.
Pot-Life at	25°C	Up to 2 weeks (mixed)

STORAGE: Shelf life: 12 months at 25°C, in unopened, unmixed containers.

SAFETY & HANDLING: Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin. **Note:** It is not unusual for crystallization of the Part B to occur. Warm to 40-45°C in a water bath to return the material to its original viscosity. The crystallization does not affect the performance of the product in any way.

All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to suitability in particular application or possible infringements on patents.

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