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## 122-19

### CONDUCTIVE INK

**DESCRIPTION:** 122-19 is an electrically conductive ink/coating for application by screen-printing, dipping and syringe dispensing. The product features excellent adhesion to Kapton, Mylar, glass and a variety of other substrates. Unlike conventional conductive materials, this product is very resistant to abrasion, scratching, flexing and creasing. Some applications for 122-19 include, but are not limited to, emi/rfi shielding of polyimide flexible circuits, polymer thick film circuitry, and membrane switches.

#### TYPICAL PROPERTIES:

Viscosity (cps)	15,000 – 20,000
Filler	Carbon
Crease Resistance	Excellent
Volume Resistance, max. ( $\Omega$ -cm)	0.05
Sheet Resistivity ( $\Omega$ /square/mil)	20
Hydrolytic Stability	Excellent
Useful Temperature Range ( $^{\circ}$ C)	-55 to 200

**SUGGESTED HANDLING & CURING:** 122-19 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI thinner #122-20. Prior to use, be certain to mix well to resuspend fillers. **Best properties**, for most applications, result when cured for 3 to 5 minutes at 110 $^{\circ}$ C. Excellent properties are also obtained on a variety of substrates by curing at temperatures ranging from 50 $^{\circ}$ C to 175 $^{\circ}$ C. End user is advised to experimentally determine temperature and time best suited for individual applications.

**STORAGE:** Shelf life: 2 months at 25 $^{\circ}$ C; or 6 months at 5 $^{\circ}$ C; or 12 months at -10 $^{\circ}$ C.

**SAFETY & HANDLING:** Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

*All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to suitability in a particular application or possible infringements on patents.*

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