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**122-24**

**HI-TEMPERATURE RESISTANT, THERMALLY CONDUCTIVE, LOW STRESS UNDERFILL ADHESIVE**

**DESCRIPTION:** 122-24 is a two component, high temperature resistant, nitride filled, thermally conductive, low stress under fill adhesive, suitable for application by, screen printing, dipping and syringe dispensing. This product is specifically designed for bonding silicon die to FR-4 boards in IC packaging applications. The 122-24 is designed to provide outstanding adhesion to FR-4 board as well as a variety of other substrates. This material is useful in bonding substrates that have dissimilar coefficients of thermal expansion.

	<b>Part A</b>	<b>Part B119-44</b>	<b>Mixture</b>
Appearance:	Grey	Amber	Grey
Viscosity:	Paste	300 cps	55,000 cps
Mix Ratio (by weight):	100	3	----
Pot Life:	----	----	>96 hours

**MIXING INSTRUCTIONS:** Filler settles in storage. Resuspend filler prior to using. Premix Part A in original container prior to adding curing agent, mix gently in order to prevent whipping air into the adhesive. Add Part B to Part A and mix gently until uniform. Apply adhesive to surface to be bonded by hand and/or automatic method and assemble. Apply slight pressure to assure good mating of surfaces and formation of fillet.

**CURING INSTRUCTIONS:** Full Cure: 1 hour @ 80°C  
+  
1 hour @ 125°C

**TYPICAL CURED PROPERTIES:**

Consistency	Smooth Paste
Fillers	Nitride Blends
Hardness (Shore D)	> 90
Coef. of Therm. Exp. (in/in°C X 10 <sup>-6</sup> )	31
Thermal Conductivity (W/mK)	2.35
Cure Shrinkage (%)	0.17
Water Absorption (%)	<0.22
Dielectric Strength (volts/mil)	425
Volume Resistivity (ohm-cm)	1 X 10 <sup>14</sup>
Power Factor (60 HZ)	0.038
Dielectric Constant (60 HZ)	4.8
Shear Strength (psi)	2250
Useful Temperature Range (°C)	-55 to 220

**STORAGE:** Shelf life: 12 months at 25°C, in unopened, unmixed containers.

*All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to suitability in a particular application or possible infringements on patents.*

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