



Creative Materials, Inc.
12 Willow Road
Ayer, MA 01432

T 978.391.4700
F 978.391.4705

124-02

WATERBORNE, LOW V.O.C., CONDUCTIVE INK & COATING

DESCRIPTION: 124-02 is a waterborne, low V.O.C., electrically conductive ink and coating suitable for application by rotogravure or flexographic. This product features adhesion to Kapton, Mylar, glass, and a variety of other surfaces. Unlike conventional conductive materials, this product is very resistant to flexing and creasing. Some applications for 124-02 include, but are not limited to, medical electrodes, EMI/RFI shielding, polymer thick film circuitry and membrane switches. 124-02 is a higher viscosity version of 119-32.

TYPICAL CURED PROPERTIES:

Consistency	Thin Liquid
Crease Resistance	Excellent
Volume Resistivity (Ω -cm)	0.0001
Sheet Resistivity, max. (Ω /sq./mil.)	0.05
Solderable	No
Hydrolytic Stability	Excellent
Useful Temperature Range ($^{\circ}$ C)	-55 to +140
Thermal Stability ($^{\circ}$ C)	Good to 175
Coverage (sq. ft./gal. at 1.0 mils dry)	300.79
V.O.C.'s (grams/liter)	60.8

SUGGESTED HANDLING & CURING: Before using mix well to re-suspend filler. Further thinning may be accomplished by adding small amounts of distilled water. Best properties are obtained on a variety of substrates by curing for 10 minutes at 125 $^{\circ}$ C. Good properties are also obtained on a variety of substrates by curing at temperatures ranging from 50 $^{\circ}$ C to 150 $^{\circ}$ C. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf Life: 6 months at 21 $^{\circ}$ C. **DO NOT ALLOW TO FREEZE.**

SAFETY & HANDLING: Wash with soap and water to remove from skin.