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110-04

RESISTOR INK & COATING

DESCRIPTION: 110-04 is a carbon-based electrically conductive ink and coating suitable for application by flexographic and rotogravure printing methods. This product features excellent adhesion to Kapton, Mylar, glass, and a variety of other surfaces. Unlike conventional conductive materials, this product is very resistant to flexing and creasing. Some applications for 110-04 include, but are not limited to, emi/rfi shielding of polyimide flexible circuits, resistance heaters, polymer thick film circuitry, membrane switches, electrical attachments and static elimination.

TYPICAL CURED PROPERTIES:

Consistency	Thin Liquid
Filler	Carbon
Crease Resistance	Excellent
Volume Resistivity (ohm-cm)	0.15
Sheet Resistivity (ohm/sq)	50
Solderable	No
Hydrolytic Stability	Excellent
Useful Temperature Range (°C)	-55 to +200
Thermal Stability (°C)	Good to 325

SUGGESTED HANDLING & CURING: 110-04 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of methyl ethyl ketone. Good properties, for most applications, result when cured for several minutes at room temperature. Best properties are obtained on a variety of substrates by dry and curing at temperatures ranging from 50°C to 100°C. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf Life: 6 months at 21°C.

SAFETY & HANDLING: Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to results or possible infringements on patents.

REVISION DATE: 6/16/98 REVISION: A