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113-15

RADIO OPAQUE INK

DESCRIPTION: 113-15 is a radio opaque ink/coating for application by screen printing, dipping and syringe dispensing. The product features excellent adhesion to Kapton, Mylar, glass and a variety of other substrates. Unlike conventional conductive materials, this product is very resistant to abrasion, scratching, flexing and creasing. Some applications for 113–15 include, but are not limited to, manufacturing of medical devices and instruments.

TYPICAL PROPERTIES:

Viscosity (cps)	Paste
Percent Filler (cured)	> 95
Crease Resistance	Excellent
Hydrolytic Stability	Excellent
Useful Temperature Range (°C)	-55 to 200

SUGGESTED HANDLING & CURING: 113-15 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI thinner #112-18, #112-19 and/or #105-36. Prior to use, be certain to mix well to resuspend filler. **Best properties**, for most applications, result when cured for 3 to 5 minutes at 110°C. Excellent properties are also obtained on a variety of substrates by curing at temperatures ranging from 50°C to 175°C. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf life: 2 months at 25°C; or 6 months at 5°C; or 12 months at -10°C.