CREATIVEMATERIALS

www.creativematerials.com

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Creative Materials, Inc.
12 Willow Road
Ayer, MA 01432

T 978.391.4700
F 978.391.4705

116-26

ELECTRICALLY CONDUCTIVE NICKEL INK

DESCRIPTION: 116-26 is a nickel filled, electrically conductive ink, coating and adhesive suitable for screen printing very narrow circuit lines. This product features excellent adhesion to Kapton, Mylar, glass and a variety of other substrates. Unlike conventional conductive materials, this product is very resistant to abrasion and scratching. Some applications for 116-26 include, but are not limited to, emi/rfi shielding of polyimide flexible circuits, polymer thick film circuitry, membrane switches, electrical attachments for surface mounted devices, and for bonding to Indium Tin Oxide (ITO) sputtered surfaces. 116-26 can be further cross-linked with B187 curing agent for applications requiring resistance to solvents and high humidity. Refer to handling instructions for additional information. 116-26 is a nickel filled version of 102-05F.

TYPICAL CURED PROPERTIES:

Consistency	Smooth Paste
Filler	Nickel
Percent Nickel (cured)	80
Crease Resistance	Excellent
Volume Resistance (Ω-cm)	0.13
Sheet Resistivity (Ω/sq./mil)	50.0
Solderable	No
Solvent Resistance	Excellent
Hydrolytic Stability	Excellent
Useful Temperature Range (°C)	-55 to 200
Thermal Stability (°C)	Good to 325
Coverage, wet (in^2/gm/mil)	28.0
Specific Gravity	2.52

SUGGESTED HANDLING & CURING: 116-26 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI Thinner #203 and/or CMI Thinner # 113-12. Prior to using, be certain to resuspend filler. Best properties, for most applications, result when cured for 1 hour at 175°C. Good properties are obtained on a variety of substrates by curing at temperatures ranging from 50°C to 150°C. NOTE: Add 1phr B187 catalyst when using low temperature cures. The use of B187 is suggested to impart a high degree of chemical resistance to the conductive lines. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf life: 4 months at 25°C; or 6 months at 5°C; or 12 months at -10°C.

SAFETY & HANDLING: Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

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