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117-48

PAD PRINTABLE, ELECTRICALLY CONDUCTIVE, MODIFIED SILVER EPOXY INK

DESCRIPTION: 117-48 is an electrically conductive ink and coating suitable for pad printing very narrow circuit lines. This product features excellent adhesion to Kapton, Mylar, glass and a variety of other substrates. Unlike conventional conductive materials, this product is very resistant to abrasion and scratching. Some applications for 117-48 include, but are not limited to, emi/rfi shielding of polyimide flexible circuits, polymer thick film circuitry, membrane switches, electrical attachments for surface mounted devices, and for bonding to Indium Tin Oxide (ITO) sputtered surfaces. 117-48 can be further cross-linked with B187 curing agent for applications requiring resistance to solvents and high humidity. Refer to handling instructions for additional information.

TYPICAL CURED PROPERTIES:

Consistency	Smooth Paste
Filler	Silver
Percent Silver (cured)	85
Crease Resistance	Excellent
Volume Resistance (Ω -cm)	0.0001
Solderable	No
Solvent Resistance	Excellent
Hydrolytic Stability	Excellent
Useful Temperature Range ($^{\circ}$ C)	-55 to 200
Thermal Stability ($^{\circ}$ C)	Good to 325

SUGGESTED HANDLING & CURING: 117-48 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI Thinner #113-39 for fast drying and/or 114-20 for a slower dry rate. Prior to using, be certain to resuspend silver. Best properties, for most applications, result when cured for 1 hour at 175 $^{\circ}$ C. Good properties are obtained on a variety of substrates by curing at temperatures ranging from 50 $^{\circ}$ C to 150 $^{\circ}$ C.

NOTE: Add 1phr B187 catalyst when using low temperature cures. The use of B187 is suggested to impart a high degree of chemical resistance to the conductive lines. End user is advised to experimentally determine temperature and time best suited for individual applications.

STORAGE: Shelf life: 3 months at 25 $^{\circ}$ C; or 6 months at 5 $^{\circ}$ C; or 12 months at -10 $^{\circ}$ C.

SAFETY & HANDLING: Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either expressed or implied with respect to suitability in a particular application or possible infringements on patents.

REVISION DATE: 3/8/96 REVISION: A