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## 120-16

### ELECTRICALLY CONDUCTIVE, CARBON FILLED, EPOXY INK

**DESCRIPTION:** 120-16 is a carbon filled, screen-printable, electrically conductive, epoxy based ink and coating suitable for application by screen- printing, dipping and syringe dispensing. This product features excellent adhesion to Kapton, Mylar, glass and a variety of other surfaces. Unlike conventional conductive materials, this product is very resistant to flexing and creasing. Some applications for 120-16 include, but are not limited to, printed potentiometers, printed resistors, emi/rfi shielding of polyimide flexible circuits, polymer thick film circuitry, membrane switches and anode coatings for tantalum capacitors.

#### TYPICAL CURED PROPERTIES:

Consistency	Smooth Paste
Filler	Carbon
Volume Resistivity ( $\Omega$ -cm)	10.0
Sheet Resistivity, max. ( $\Omega$ /sq./ mil.)	4000
Hydrolytic Stability	Excellent
Useful Temperature Range ( $^{\circ}$ C)	-55 to +200
Thermal Stability ( $^{\circ}$ C)	Good to 325

**SUGGESTED HANDLING & CURING:** 120-16 is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI Thinner #203. Prior to using, be certain to resuspend filler. Best properties, for most applications, result when cured for 10 minutes at 150 $^{\circ}$ C. Good properties are obtained on a variety of substrates by dry and curing at temperatures ranging from 50 $^{\circ}$ C to 200 $^{\circ}$ C. End user is advised to experimentally determine temperature and time best suited for individual applications.

**STORAGE:** Shelf life: 3 months at 25 $^{\circ}$ C; or 6 months at 5 $^{\circ}$ C; or 12 months at -10  $^{\circ}$ C.

**SAFETY & HANDLING:** Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.