



Creative Materials, Inc.  
12 Willow Road  
Ayer, MA 01432

T 978.391.4700  
F 978.391.4705

**128-13LVA/B**

**ROOM TEMPERATURE CURING SILICONE SEALANT**

**DESCRIPTION:** 128-13LVA/B is a two-component, high performance, room temperature curing silicone sealant. 128-13LVA/B features a low viscosity, has a moderate set up time, and is highly solvent resistant upon cure.

**MIXING INSTRUCTIONS:** Premix each part in original containers prior to mixing them together by hand until the combination is uniform.

	<b>Part A</b>	<b>Part B</b>
Color	Clear	Clear
Specific Gravity	1.10	0.98
Mix ratio by weight	9.0	1.0
Pot-Life once mixed at 25°C	60 min.	

**CURE SCHEDULE:**

Time	Temperature (°C)	% Cure
16 hours	25	80
96 hours	25	100
30 minutes	80	100
10 minutes	110	100

**TYPICAL CURED PROPERTIES:**

Hardness (Shore A)	25
Volume Resistance (ohm-cm)	1 x 10 <sup>15</sup>
Tensile Strength (psi)	> 900
Elongation at Break (%)	600
Tear Strength (psi)	> 4,300
Cure Shrinkage (in/in)	< 0.001
Solvent Resistance	Excellent

\*Maximum properties can be achieved with a cure at 110°C for 2 hours

**STORAGE:** Shelf life: 12 months at 25°C, in unopened, unmixed containers.

**SAFETY & HANDLING:** Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.

*All technical information is based on data obtained by CMI personnel and is believed to be reliable. No warranty is either implied or expressed with respect to results or possible infringements on patents.*

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