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ISO 9001 CERTIFIED

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128-40(S)

## HIGH DIELECTRIC CONSTANT INK

**DESCRIPTION**: 128-40(S) is a screen-printable high dielectric constant ink, and coating. This product features excellent adhesion to ITO (Indium Tin Oxide) sputtered surfaces, Mylar®, glass and a variety of other surfaces. Unlike conventional materials, this product is very resistant to flexing, and creasing. Some applications for 128-40(S) include but are not limited to printing of capacitive layers for EL panels and insulation of low voltage circuitry. 128-40(S) features improved scratch resistance compared to similar high dielectric materials.

## TYPICAL PROPERTIES:

Viscosity (cps)	15,000 - 20,000
Crease Resistance	Excellent
Dielectric Constant	40
Coverage (1 gram @ 1 mil, cm <sup>2</sup> )	85
Useful Temperature Range (°C)	-55 to +200
Thermal Stability (°C)	Good to +225

**SUGGESTED HANDLING & CURING**: 128-40(S) is ready to use as supplied. Further thinning may be accomplished by adding small amounts of CMI 113-12 or 127-17 thinners. Prior to using, be certain to resuspend filler. <u>Best</u> properties, for most applications, result when cured for 30 minutes 175°C. <u>Good</u> properties are obtained on a variety of substrates by dry and curing at temperatures ranging from 110°C to 175°C. This product is not recommended for applications that cannot cure below 110°C.

**STORAGE**: Shelf Life – up to 4 months at 25°C; 6 months at 5°C; or 12 months at -20°C.

**<u>SAFETY & HANDLING</u>**: Use with adequate ventilation. Keep away from sparks and open flames. Avoid prolonged contact with skin and breathing of vapors. Wash with soap and water to remove from skin.